



TECHNICAL DATA SHEET

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SWEET ORANGE OIL

Version: 1.6

SECTION 1: Identification of the substance/mixture and of the company/undertaking

EXAFLOL
5 rue des Pyrénées
P.O. Box CP 30561
94653 Rungis Cedex - France
T +33 (0)1 41 73 23 10 - F +33 (0)1 41 73 23 19
exafloL@orange.fr - www.exafloL.fr

Name : SWEET ORANGE OIL
Product code : ORAHE01
Origin : Brazil,Italy,Mexico

SECTION 2: PRODUCTION PROCESS

Manufacture : Cold expression of Citrus sinensis fruits' pericarp

SECTION 3: REGULATORY SITUATION

Identification of the product : Essential oil
Botanical name : Citrus sinensis (L.) Osbeck = Citrus aurantium var. dulcis Hayne
INCI Name : CITRUS AURANTIUM DULCIS PEEL OIL EXPRESSED
Synonyms : CAS USA 8008-57-9
CAS-No. : 8028-48-6
EC-No. : 232-433-8
REACH registration No : 01-2119493353-35
FEMA : 2825
FDA : 182.20
CEE : 143n

SECTION 4: Physical and chemical properties

Physical state : Liquid.
Appearance : Liquid mobile. Clear.
Colour : Yellow. orange.
Odour : characteristic. pleasant fruity.
Flash point : 43 °C
Boiling point : 175 °C
Relative density : 0,841 - 0,851
Refractive index : 1,47 - 1,476
Optical rotation : 94 - 99 °
Solubility : Poorly soluble in water.
Composition : LIMONENE

SECTION 5: Handling and storage

Additional hazards when processed : Handle empty containers with care because residual vapours are flammable.
Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour. No open flames. No smoking. Take precautionary measures against static discharge. Use only non-sparking tools. Avoid breathing smokes, vapours.
Hygiene measures : Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.
Technical measures : Proper grounding procedures to avoid static electricity should be followed. Ground/bond container and receiving equipment. Use explosion-proof ventilating equipment.
Storage conditions : Keep only in the original container in a cool, well ventilated place away from : Direct sunlight, Heat sources. Keep container tightly closed.
Incompatible products : Strong bases. Strong acids.
Incompatible materials : Sources of ignition. Direct sunlight. Heat sources.
Maximum storage period : 12 months Shelf life to guarantee the quality and properties of the product; After this period, it is recommended to control organoleptic and physicochemical properties before using the raw material.
Storage temperature : 5 - 15 °C
Storage area : Store in a well-ventilated place. Keep away from any flames or sparking source. Keep in the dark. Store away from heat.

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Technical data sheet

Exaflor Technical Data Sheet

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.